

雙面鉋木機 DOUBLE SURFACE PLANER

機型	MODEL	GTM-1320W
最大加工寬度	Maximum width of plane	1320 mm (52")
最大加工厚度	Maximum height of plane	300 mm (12")
最小加工厚度	Minimum thickness of plane	10 mm
最小加工長度	Minimum length of plane	310 mm
各軸鉋刀數量	Number of knives	198 pcs (x2)
鉋刀規格	Knife size	TCT 30 x 12 x 1.5 mm
刀軸回轉數	Cutterhead speed	4000 rpm
變頻送料回轉數	Variable feed speed	8-24 m/min
吸塵口徑	Dust hood outlet	6" x 3
工作台面積	Table surface	52" x 103"
上刀軸馬達	Top cutterhead drive motor	50 HP (60 HP)
下刀軸馬達	Bottom cutterhead drive motor	40 HP (50 HP)
送材馬達	Feed drive motor	7.5 HP
上部機座昇降馬達	Table elevation motor	1 HP
機械尺寸	Machine dimensions (LxWxH)	2670 x 1930 x 1920 mm
機械重量	Net weight	7500 kg
機械裝箱尺寸	Packing dimensions (LxWxH)	2920 x 2110 x 2210 mm
機械裝箱重量	Gross weight	8300 kg



▶ GTM-1320W



GTM-1320W

雙面鉋木機

DOUBLE SURFACE PLANNER

最大加工寬度 1,320 mm Maximum Cutting Width up to 1,320 mm.



刀頭承刀座

刀頭可拉出，提供刀片更換之方便性。

Helical Cutterhead Rest

The helical cutterhead can be conveniently pulled out and provides convenient knife bit replacement.



後段鉋削機構

上刀頭之入料端及出料端各有二支送料輪及二支工作台滾輪。所有滾輪皆為動力傳輸，確保更強勁，更穩定的送料效果。

Rear Cutting Mechanism

There are two feed rollers and two table rollers provided at the infeed and outfeed ends of the top cutterhead. All rollers are powered to assure more powerful and more stable feeding performance.



迴轉式控制面板

特殊設計的迴轉式控制面板，使操作者在任何位置皆方便操控。

Swiveling Control Panel

The specially-designed swiveling control panel allows operator to use the machine conveniently in any position.



柔性壓料栓

壓料栓採重疊密佈設計，無間隙壓力穩定均勻。配合柔性壓料設計，即使窄料加工也無跳動現象。

Mild Pressure Spikes

The pressure spikes are in an overlapped layout with a minimum of gaps and so hold the workpiece firmly and uniformly. The special mild hold-down design ensures shake free feeding even for narrow workpieces.

入出料台面延伸滾輪

工作台之入料端及出料端各加裝五支滾輪，對於長工件之入料及出料，提供穩定的支撐效果。

Infeed and Outfeed Extension Roller

There are five rollers provided at the infeed and outfeed end of table. They provide firm support, especially for long workpieces.



氣壓碟式煞車

上、下刀頭採用氣壓碟式剎車，可於瞬間停止刀頭轉動，確保人機之安全。

Pneumatically Operated Disk Brake

The top and bottom cutterheads are equipped with pneumatically operated disk brakes which provide instant stop of cutterhead running. This ensures safety protection for the machine and the operator.



簡易精準的前台面調整

前台面昇降調整採大型手輪，配合蝸輪機構，調整輕鬆。昇降調整附數字錶，可精準指示底面鉋削量。

Convenient and Accurate Front Table Adjustment

- The front table elevation is easily adjusted by turning a big handwheel combined with the worm gear mechanism.
- A mechanical meter is provided on the handwheel for accurately indicating the bottom cut thickness adjustment.